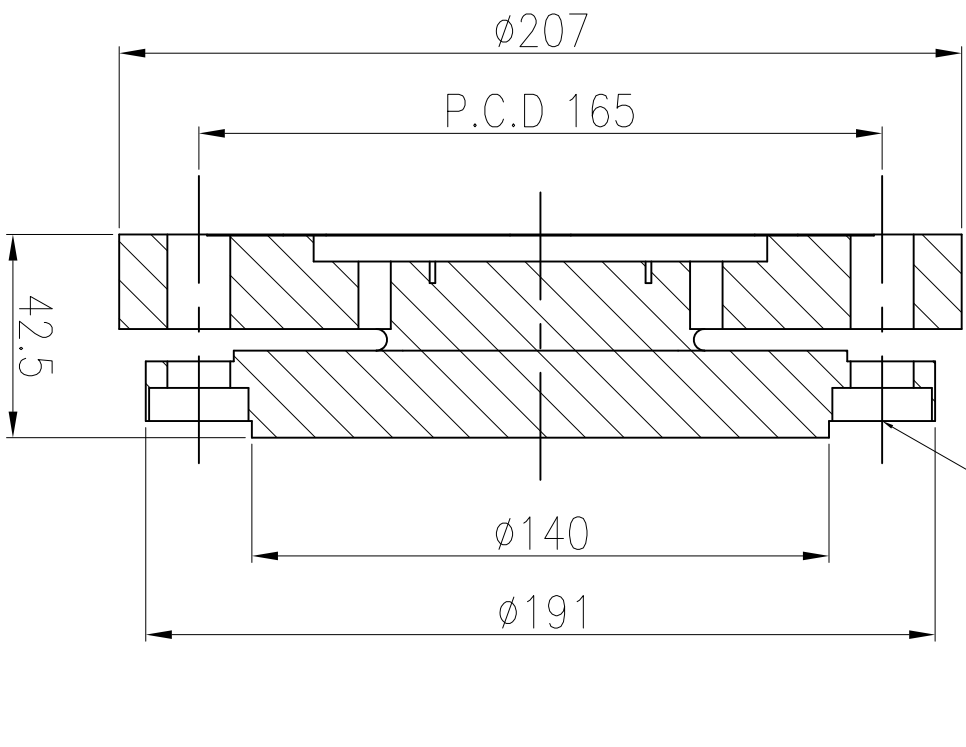
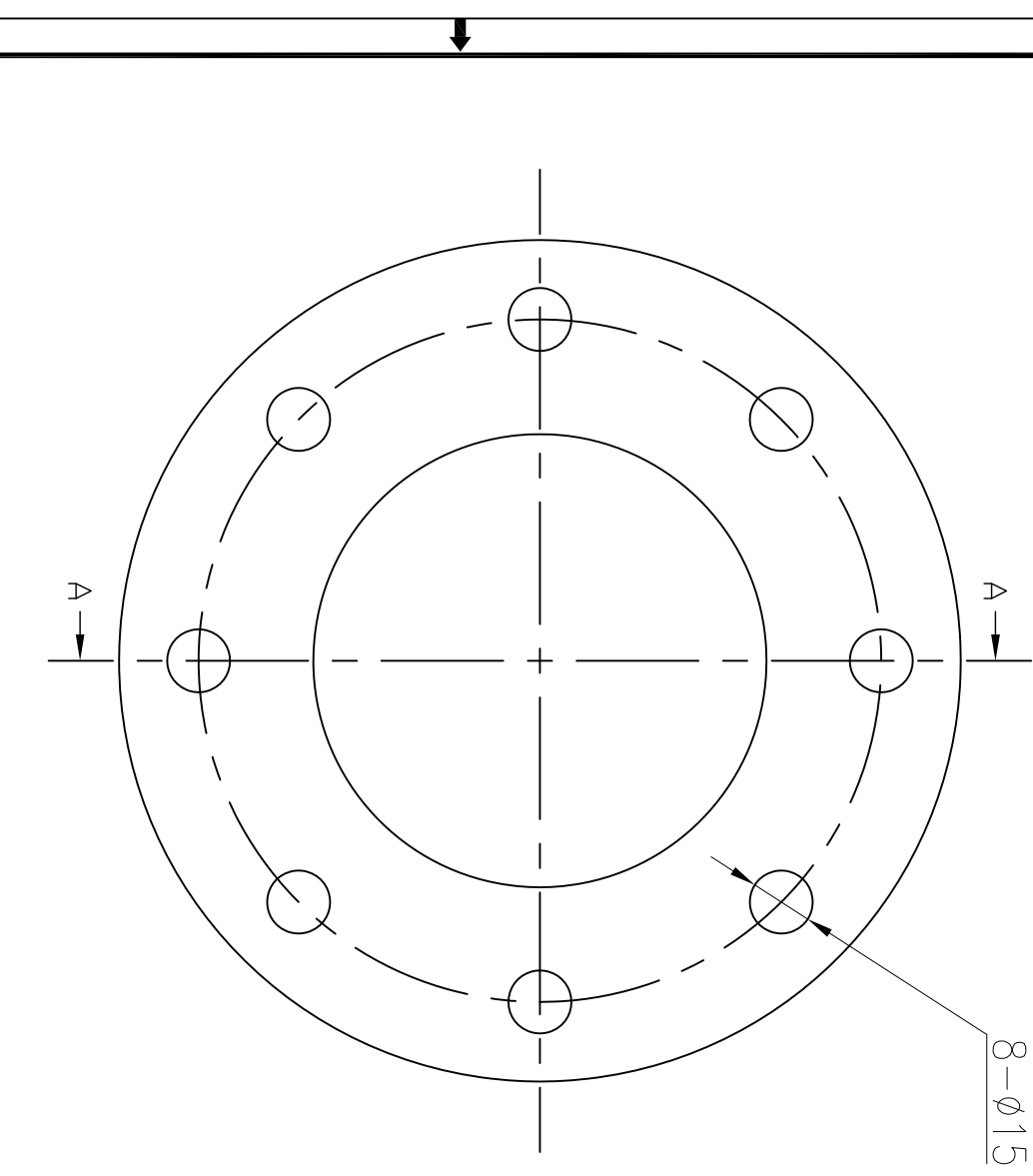


WELDING		CORNER CHAMFERING	
		$C = 0.3-1.2$	
$R = 0.3-1.2$		DIMENSION TOLERANCE	
MACHINED SURFACE		MACHINED SURFACE	
WELDING	DIMENSION	WELDING	DIMENSION
\sim	0.5	\sim	6
\sim	6	\sim	30
\sim	30	\sim	120
\sim	120	\sim	315
\sim	315	\sim	1000
\sim	1000	\sim	2000
\sim	2000	\sim	41.2
SURFACE ROUGHNESS		SURFACE ROUGHNESS	
R_a	R_z	R_a	R_z
$\sqrt{\sim}$	$\sqrt{\sim}$	$\sqrt{\sim}$	$\sqrt{\sim}$
1006	505	285	1228
$\sqrt{\sim}$	$\sqrt{\sim}$	$\sqrt{\sim}$	$\sqrt{\sim}$
$\sqrt{\sim}$	$\sqrt{\sim}$	$\sqrt{\sim}$	$\sqrt{\sim}$
$\sqrt{\sim}$	$\sqrt{\sim}$	$\sqrt{\sim}$	$\sqrt{\sim}$



SECTION A-A

