

Machinery 4.0 :

Toward A Quantum Jump of Korea Mfg. Industry



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Accelerating Pace of Change

1 The accelerating pace of change ...



2 ... and exponential growth in computing power ...

Computer technology, shown here climbing dramatically by powers of 10, is now progressing more each hour than it did in its entire first 90 years

COMPUTER RANKINGS

By calculations per second per \$1,000



Analytical engine
Never fully built, Charles Babbage's invention was designed to solve computational and logical problems



Colossus
The electronic computer, with 1,500 vacuum tubes, helped the British crack German codes during WW II

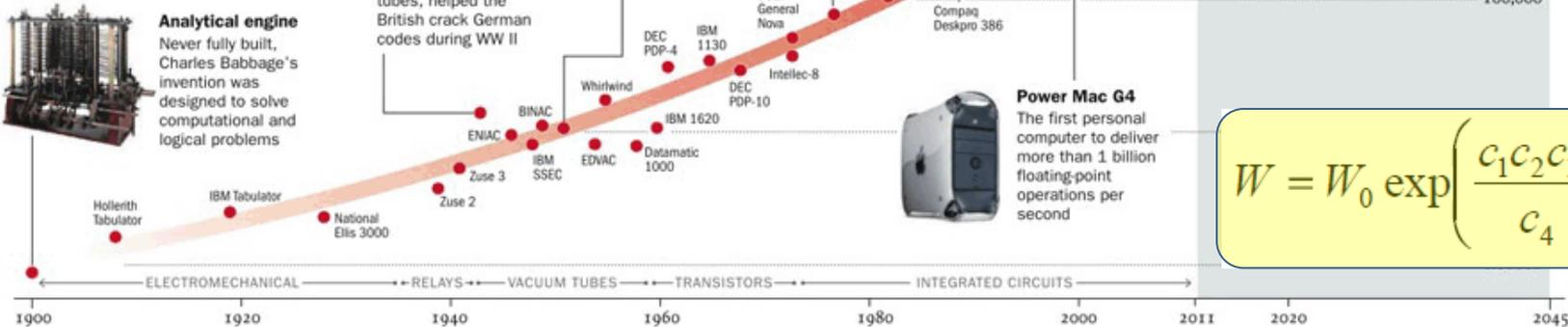
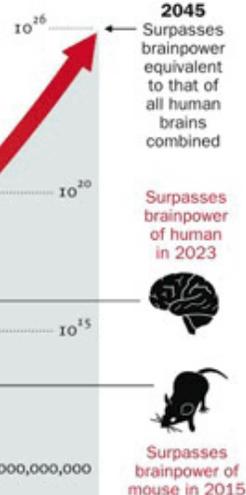


UNIVAC I
The first commercially marketed computer, used to tabulate the U.S. Census, occupied 943 cu. ft.



Apple II
At a price of \$1,298, the compact machine was one of the first massively popular personal computers

3 ... will lead to the Singularity



$$W = W_0 \exp\left(\frac{c_1 c_2 c_3 c}{c_4} e^{c_4 t}\right)$$

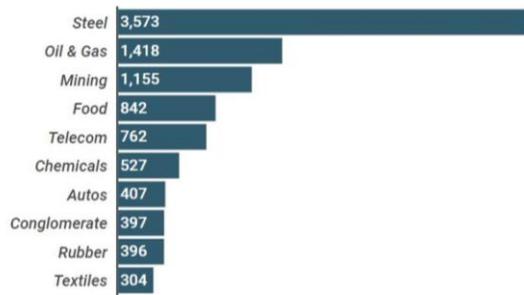
※ 2045: The Year Man Becomes Immortal, TIME, 2011

※ The Singularity Is Near, Ray Kurzweil

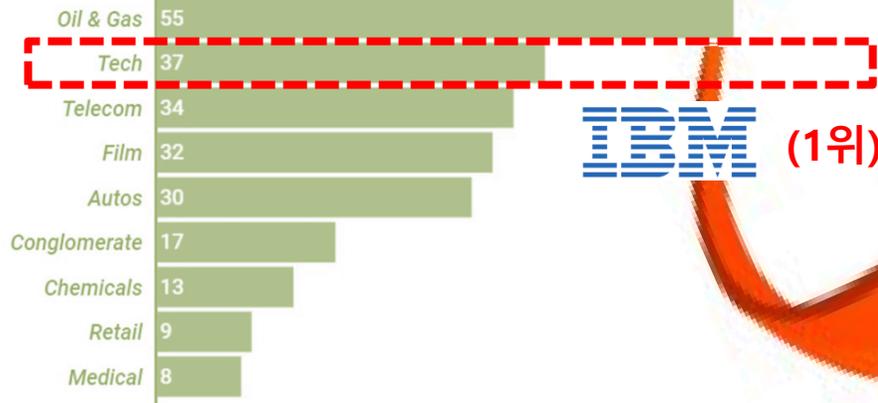
Emerging High Tech Industries

America's Top Companies (1917-2017)

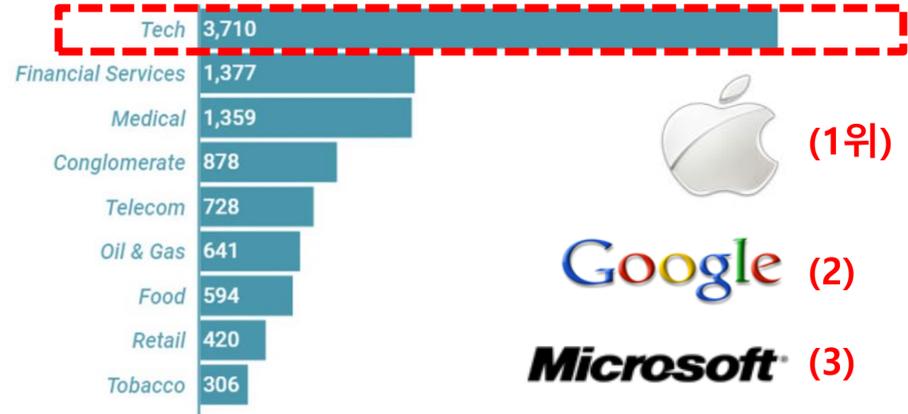
• 1917 (Asset Value : Mil. \$)



• 1967 (Asset Value : Bil. \$)



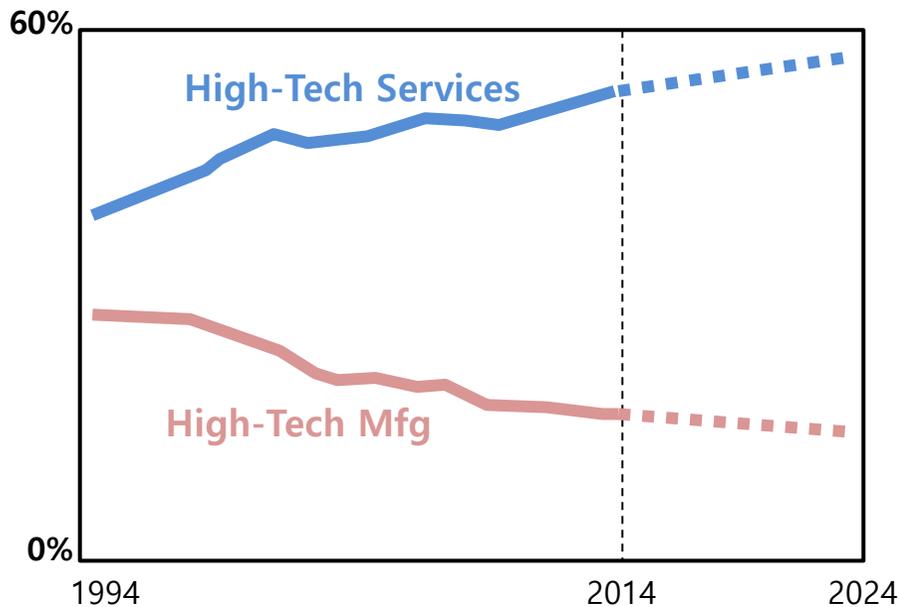
• 2017 (Asset Value : Bil. \$)



※ Forbes.com (2017.9.19.)

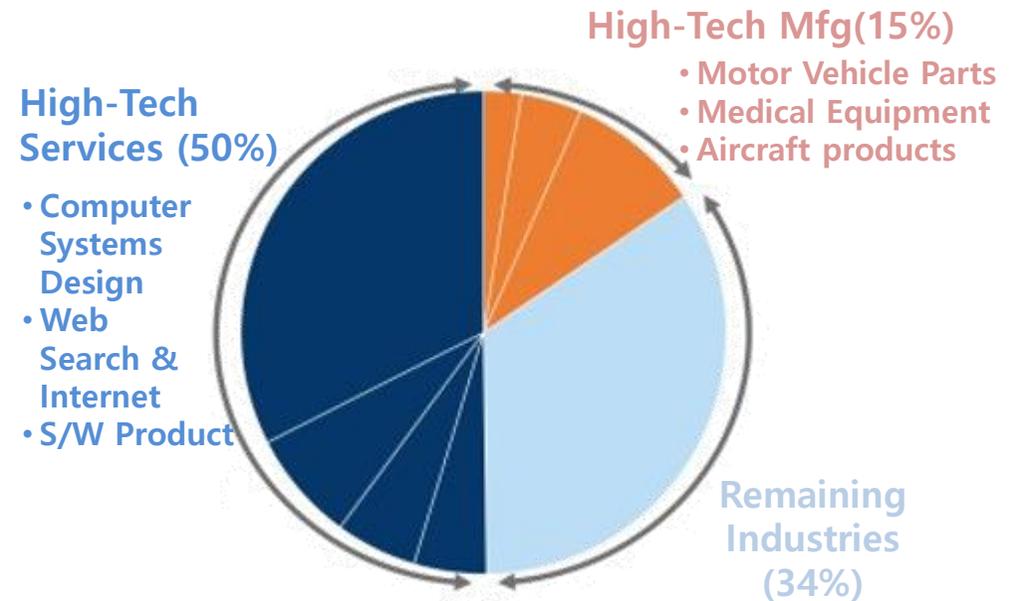
Manufacturing vs. Services in US

Annual Share of high-tech employment



Advanced industries sector job creation

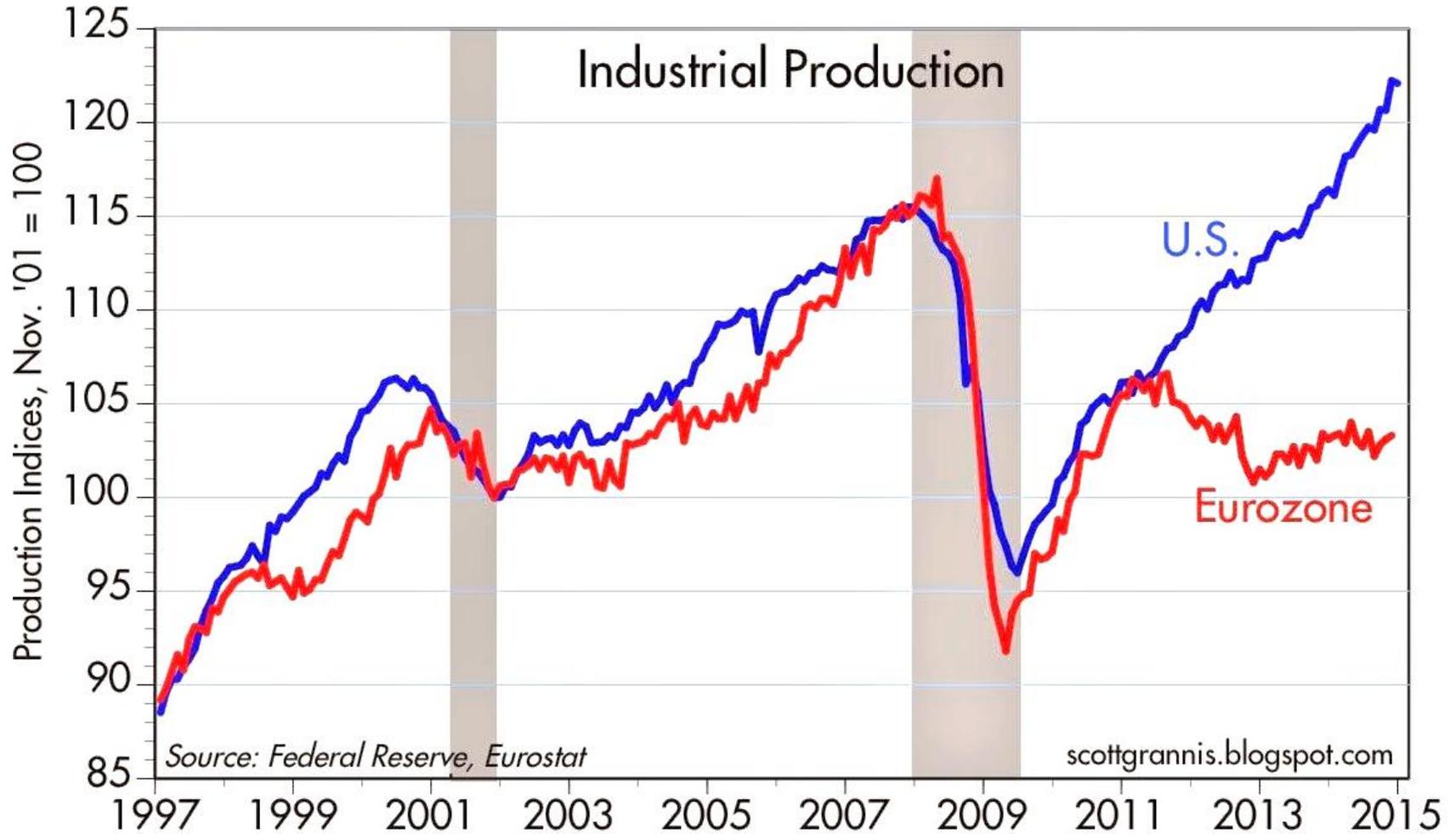
(2013-2015)



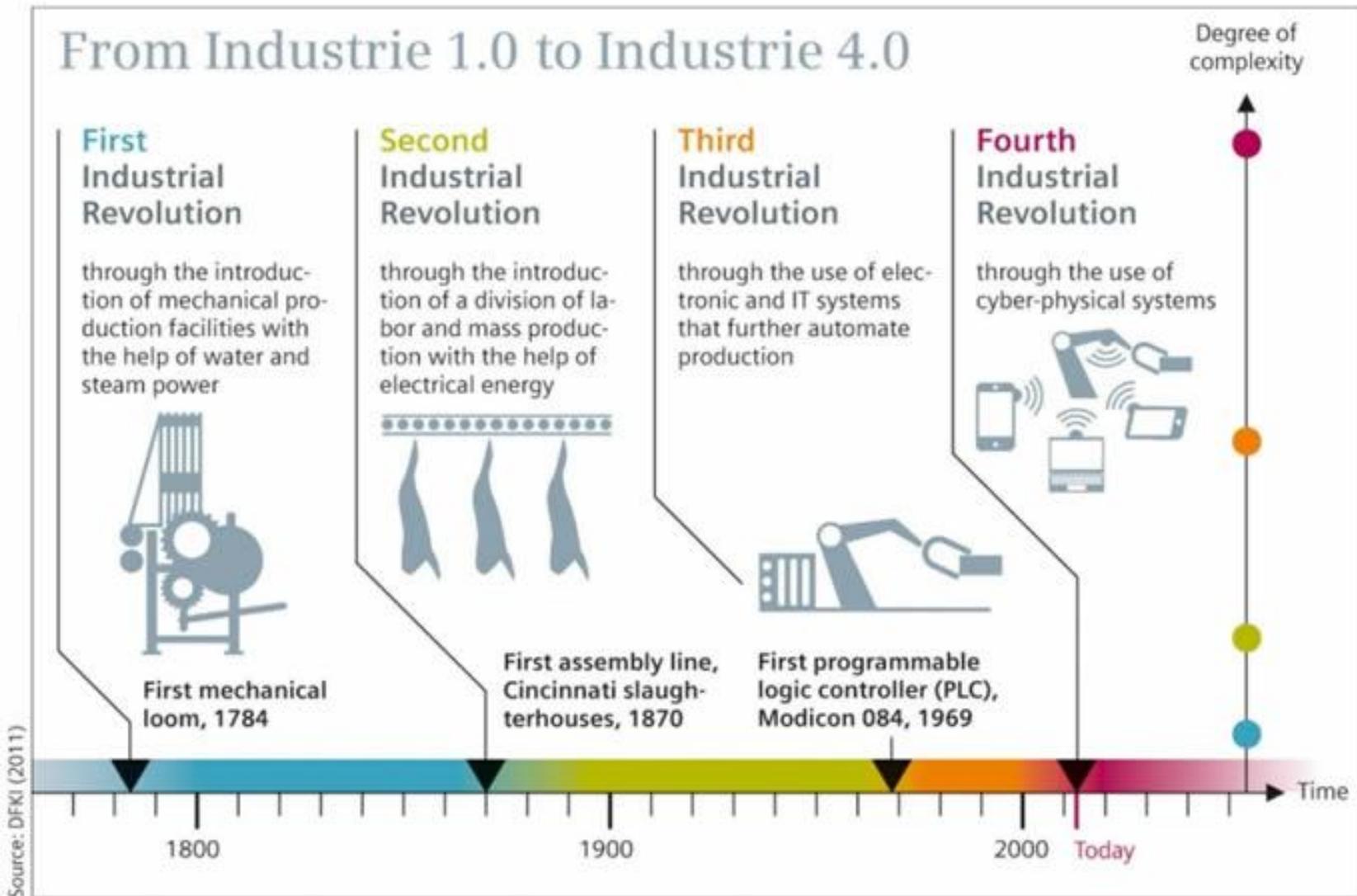
※ U.S. Bureau of Labor Statistics

※ Brookings's analysis of Moody's Analytics estimates

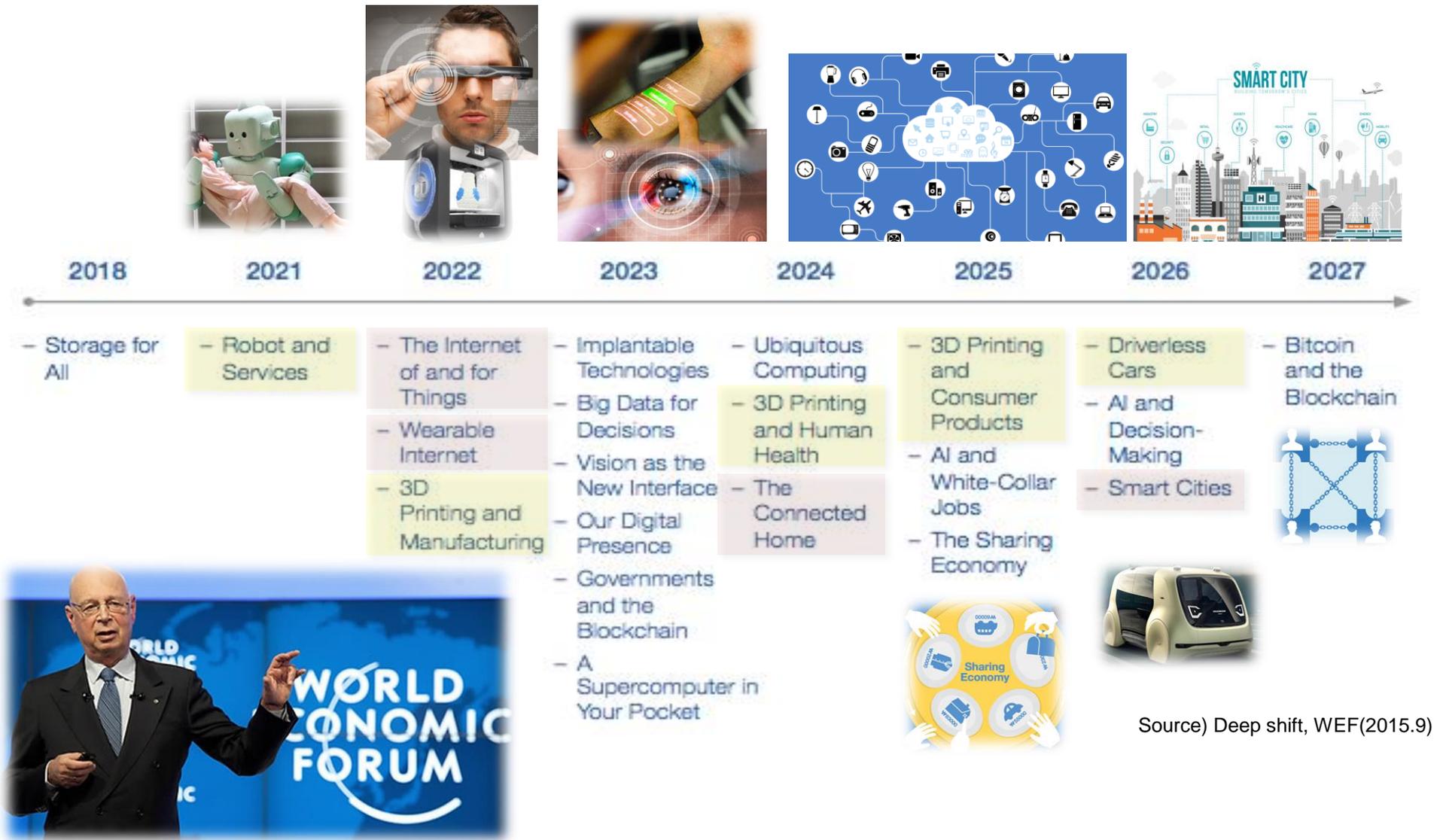
Industrial Production of US vs. EU



Industry 4.0



Glancing at Tipping Points

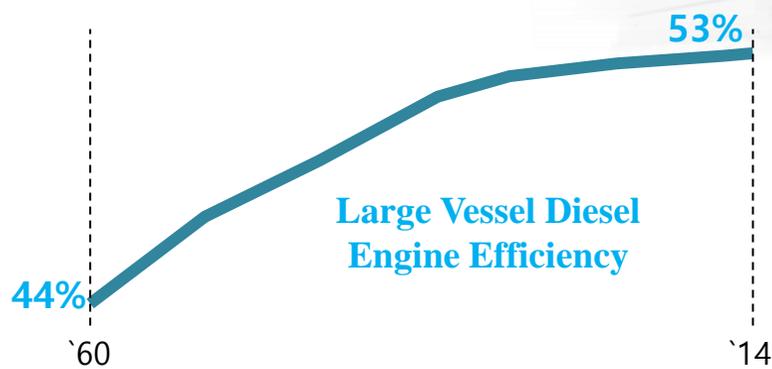


Source) WEF 2016 : Mastering the Fourth Industrial Revolution

Source) Deep shift, WEF(2015.9)

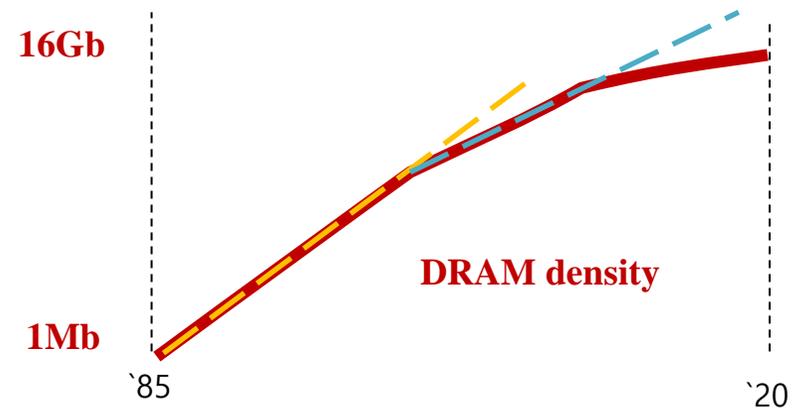
Machinery Tech. Stagnation

Marine engine fuel efficiency development



(source: energy efficiency centre)

Semiconductor fabrication



(source: flash memory summit 2015)

Machinery Tech. Stagnation

Fuel consumption reduction in cars



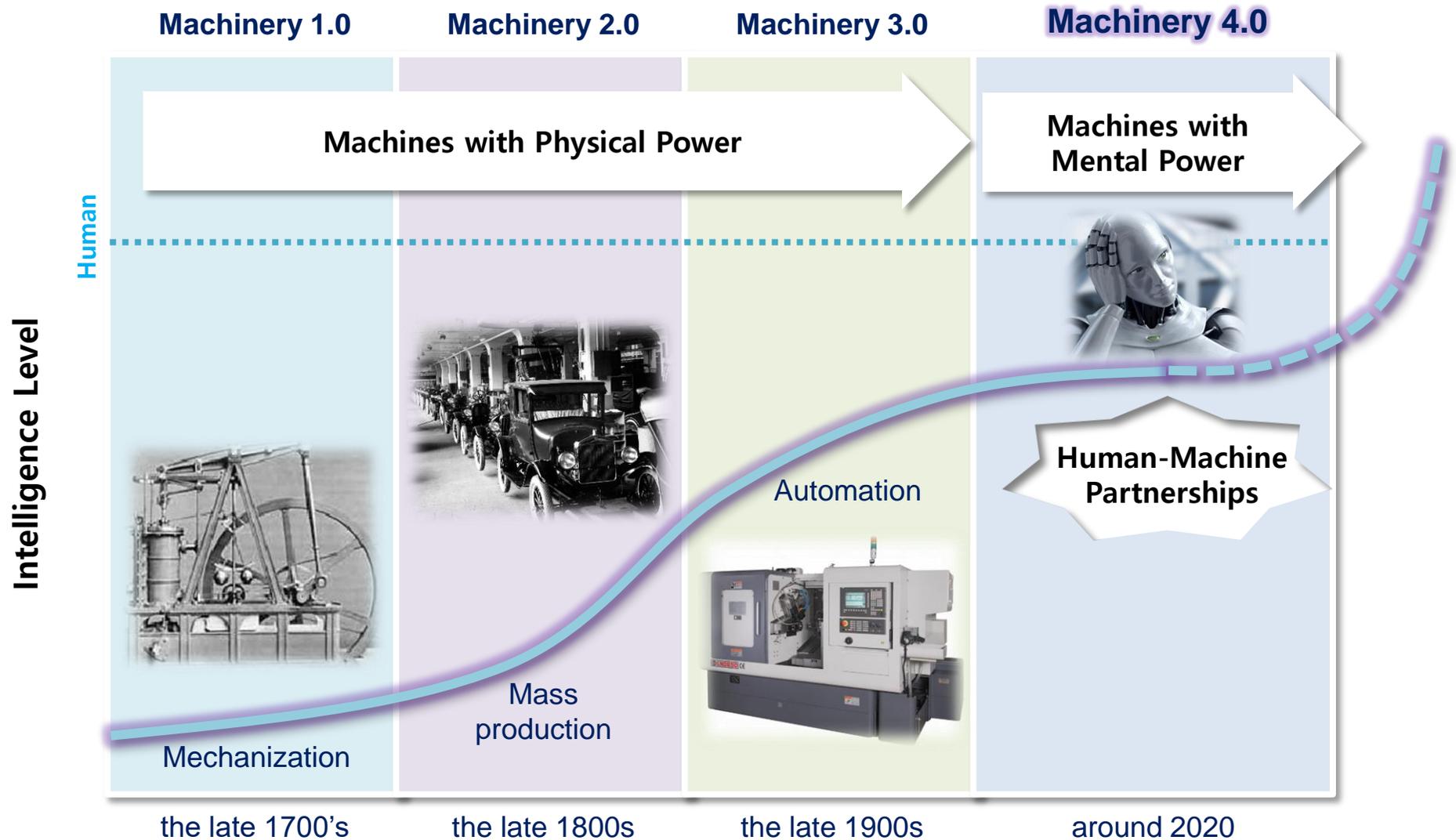
43% Reduction
during 15 years
(‘75~’90)



15% Reduction
during 20 years
(‘90~’09)

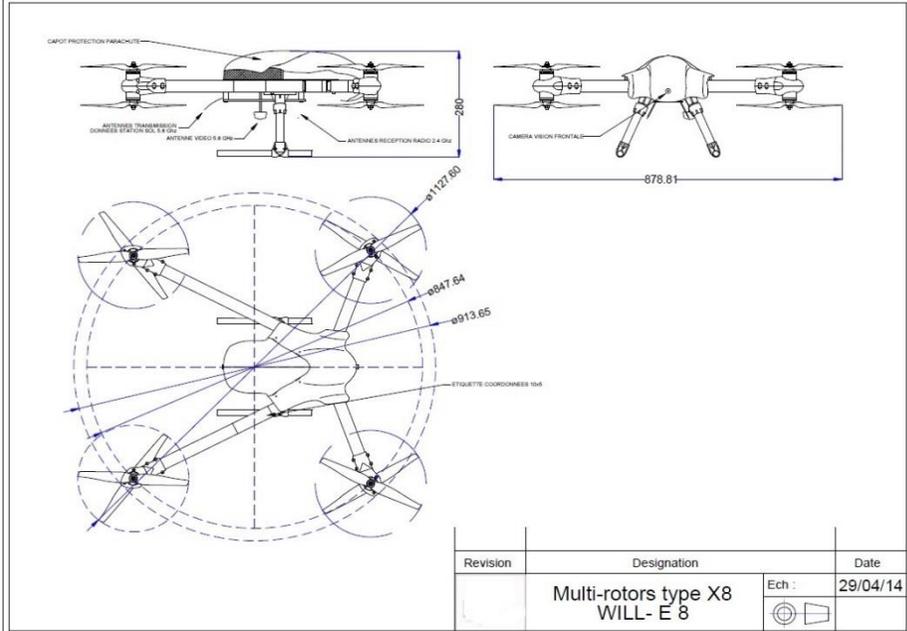
(source: D. MacKenzie et. al., Applied energy, 2015)

Machinery Paradigm Shift

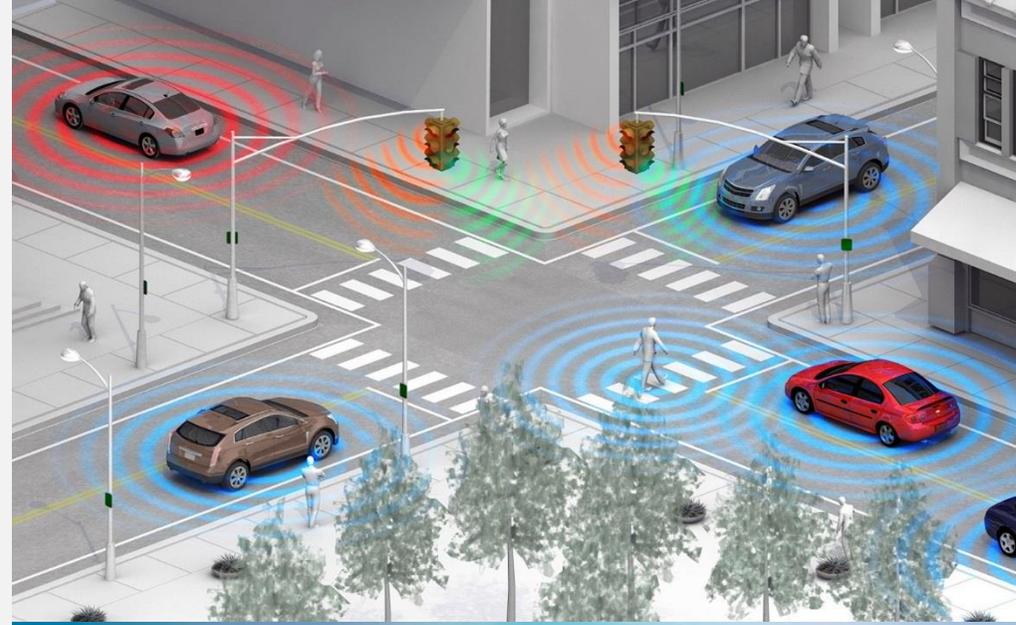




Unstructured → Structured



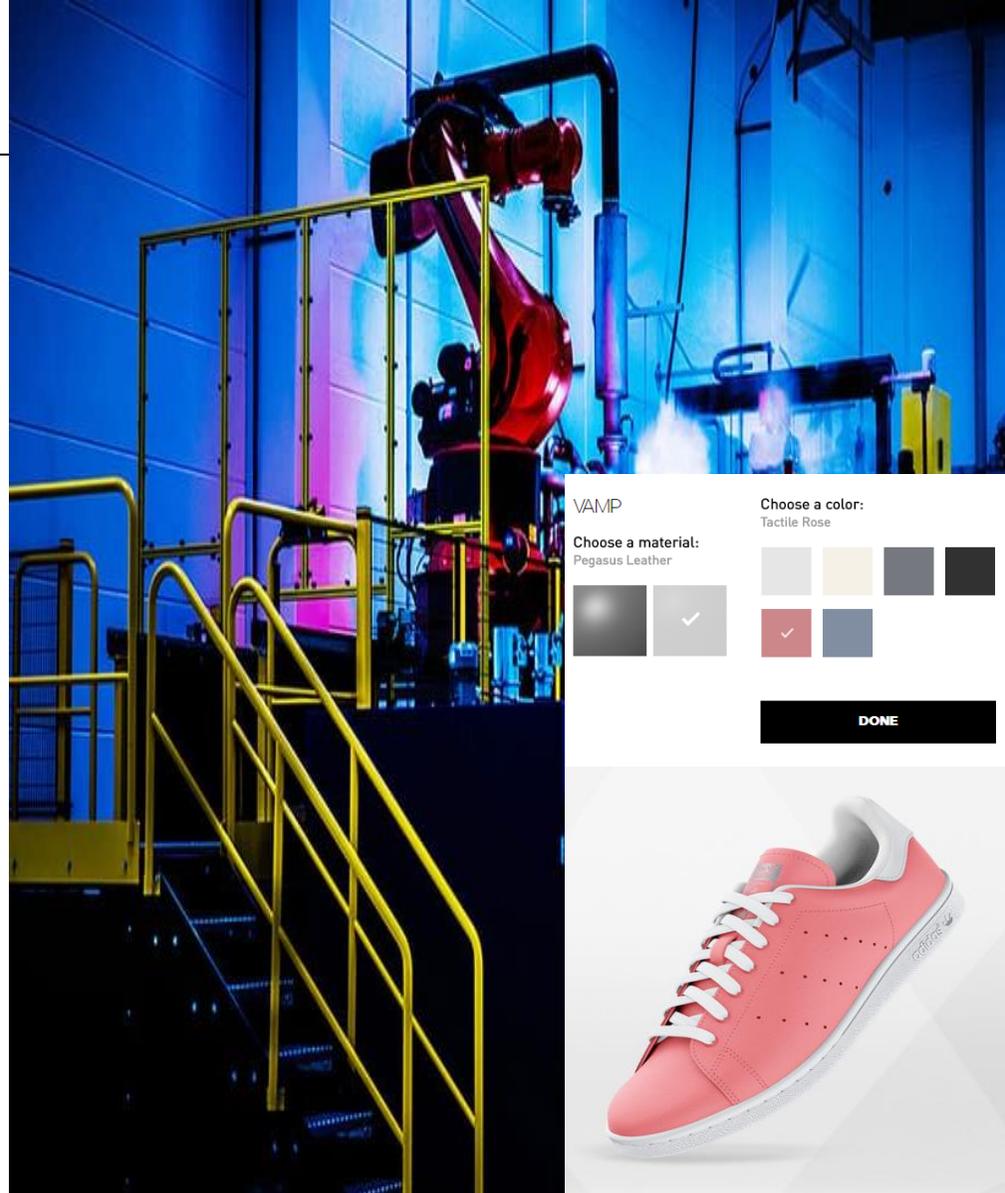
Deductive → Intuitive



Isolated → Connected

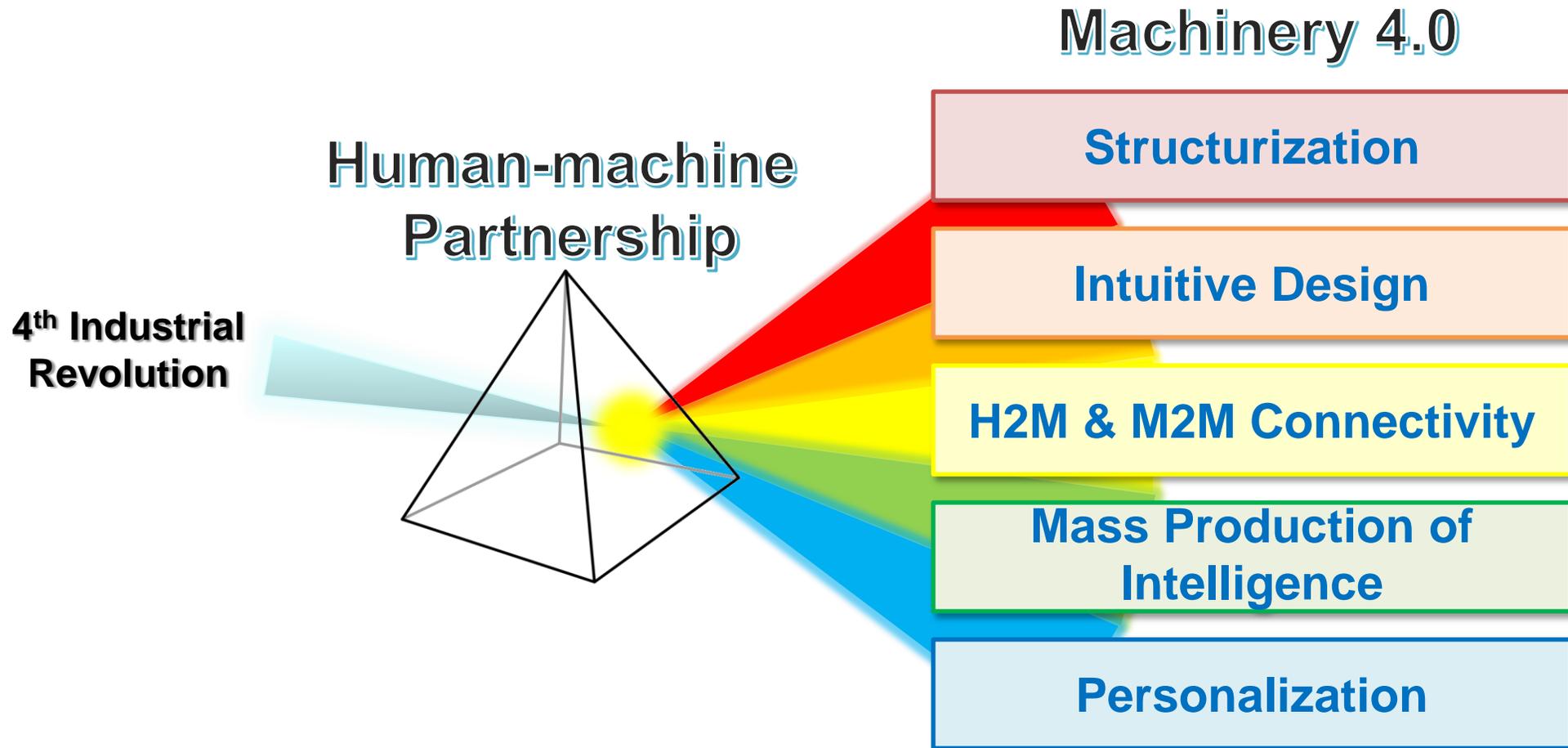


Mass production of Intelligence

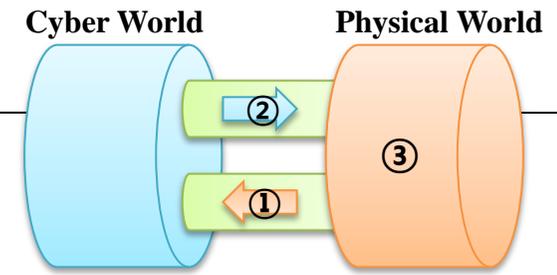


Personalization

Machinery 4.0 / Philosophy



Machinery 4.0 / Strategic Directions



1

Mass Intelligence.

Mass production of intelligence

- Digital transformation of expert knowledge & machinery O&M data
- Cloud intelligence transfer to edge machines for human-machine collaborations

2

Platform

Machinery service platform developments based on AI

- Autonomous mfg. platforms for design, processing, O&M, etc.
- Autonomous working platforms (recognition, decision, cooperation, etc.)

3

Disruptive

Disruptive technology exploration to face challenges in machinery industry

- (e.g.) Manufacturing without molding process / Frameless machines
Robots with artificial muscles / Super high speed transportation systems



KIMM's R&D activities
Present and Future

We are focusing on...

AI-based Design Platform



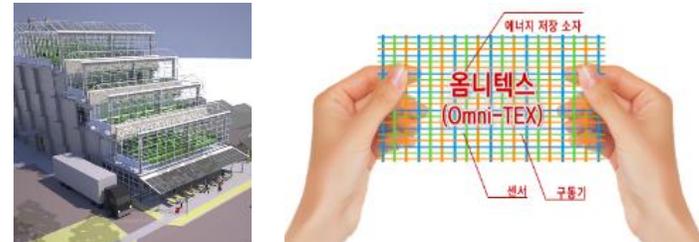
CPS-based Service Platform



Innovative Mfg. Technology



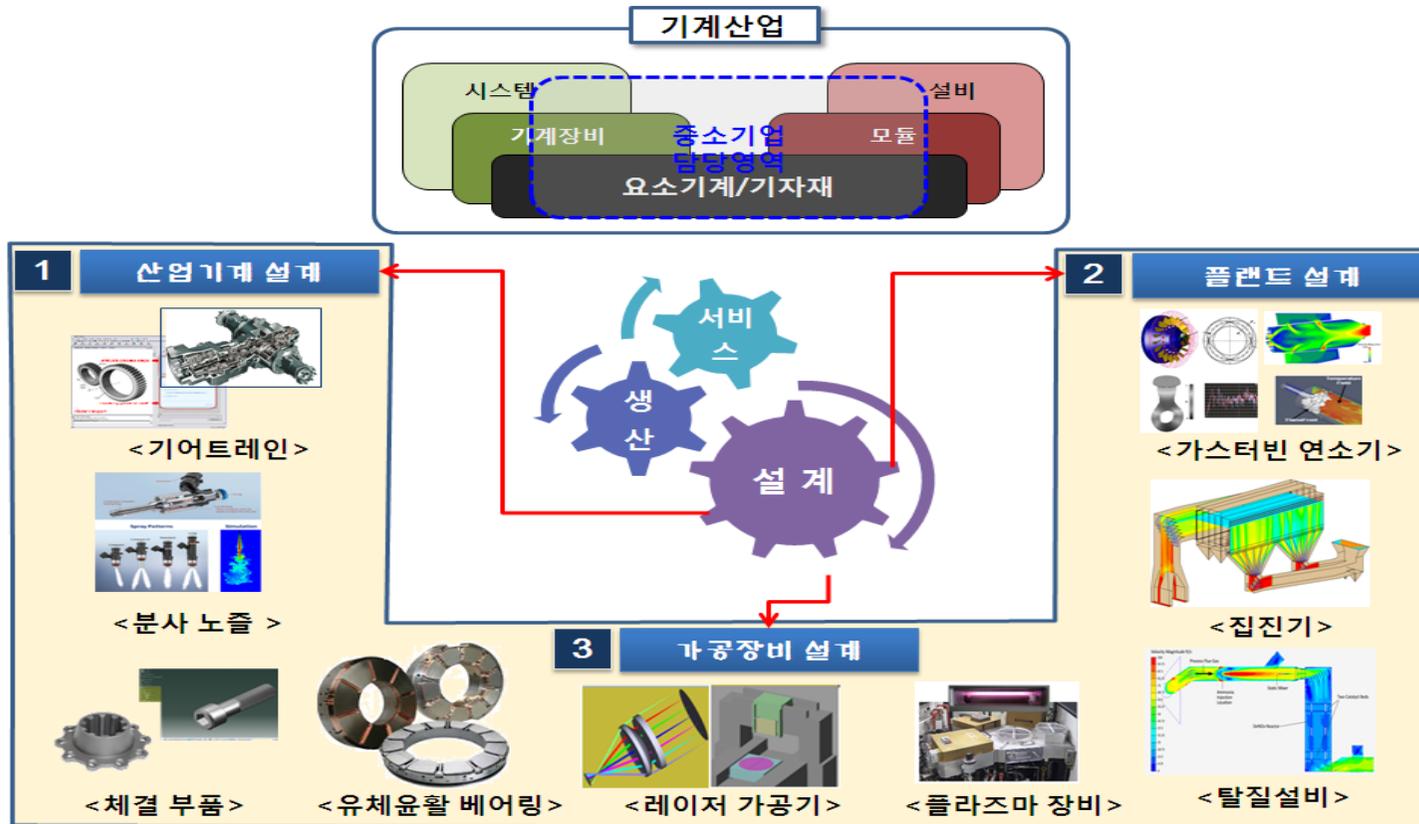
Fusion Tech. among Foreign Industries



“Securing future promising technologies to accelerate key industries and to cope with changes in job opportunities”

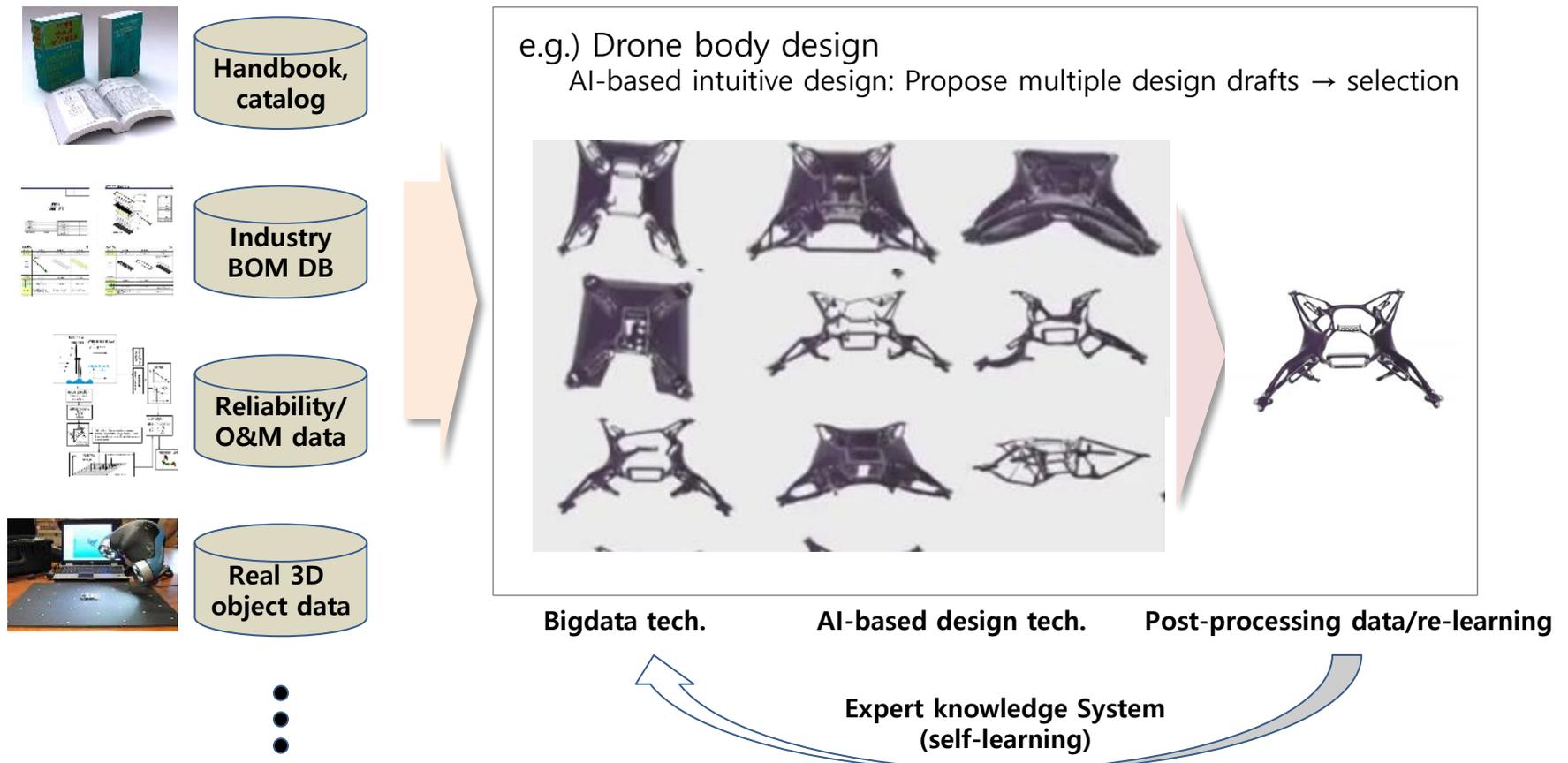
● Development of smart design platform utilizing machine simulation technology

- S/W platform(From Design to CAE) of 9 core mechanical module and components ('16~'21)
 - Gear trains, Gas turbine burners, Micro dust collectors, Bearings, Injection nozzles, etc.



● Demand-based intuitive design from non-professional designer

- Core tech: Associated industrial design data, expert knowledge, CAE verification tools

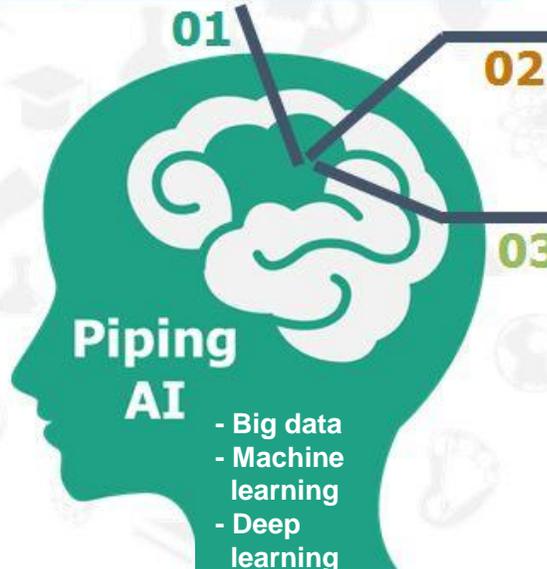


AI based monitoring, predictive diagnosis and damage management technology

AI based predictive diagnosis & damage management



인공지능 응용 기술



Predictive diagnosis

- Special purpose pump system
- Failure by internal factors
- Fault high-risk system



Damage management

- Ship pipeline system
- Failure by external factors
- Fast recovery system

● Cooperative robot in assembly line with human worker

- AMIRO : Dual arm robots capable of packaging/assembling in cell production process
- Human-friendly Collaborative Robot in Mfg sites

Motor, gear → human like muscle



- AMIRO -



- Artificial muscle actuator -

Environment adaptable machining platform developments

- Mobile drilling/milling machine based on diverse moving mechanisms
- Free form workpiece machining module with less than $100\ \mu\text{m}$ precision accuracy

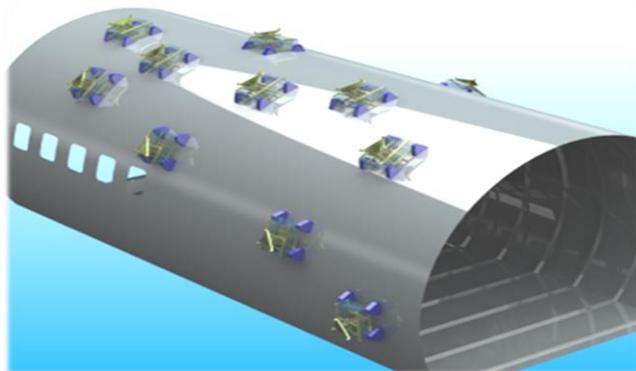
Concept of mobile machining



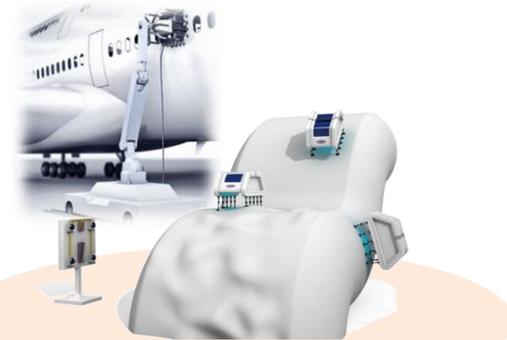
Workpiece on the machine

Frameless
machine tool

Machine on the workpiece



Mobile Machine Platform Topology



Crawler type

(workpiece is machine support structure)



Car wash type

(using gantry structure)



Cherry picker type

(mounted over mobile platform)

● Autonomous working machines in unstructured environments

- Autonomous operation based on Artificial Intelligence
- Human-machine collaboration, machine-machine collaboration

Autonomous & Collaboration Robots/Machines



<SME Mfg>



<with obstacle>



<Tool usage>



<Collaboration>



Rough terrain

cognition & control



HRI

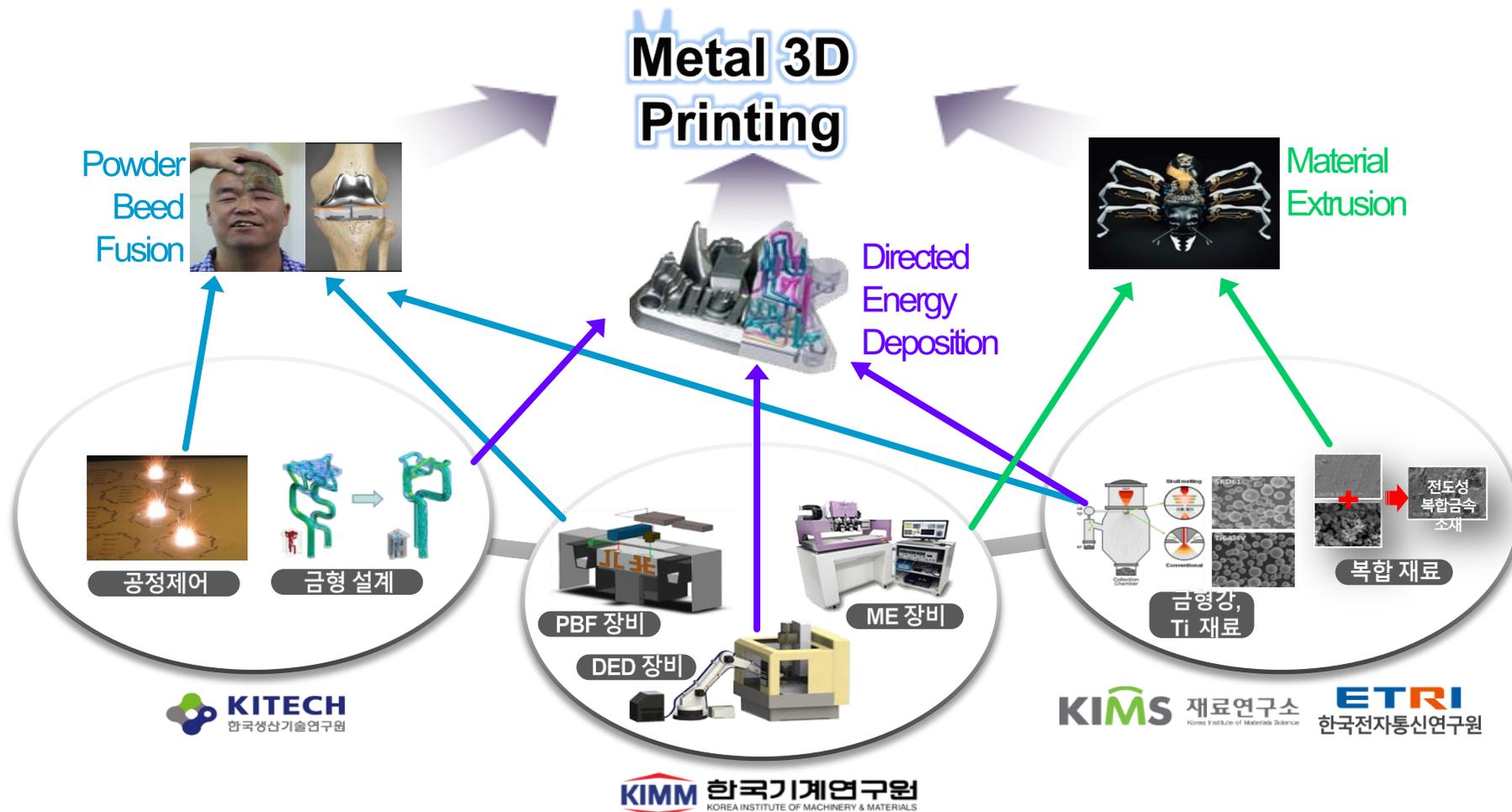


Tele-operation



● M3P(Metal 3D Printing) technology developments ('16~'18, 26 Bil. KRW)

- Commercialization of Metal 3D Printing (PBF, DED, ME) equipment with high industry demands

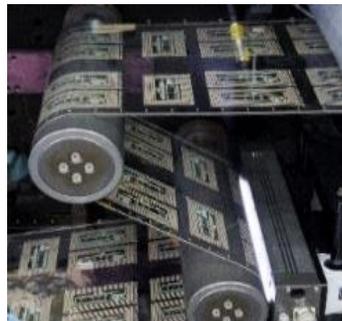


● Roll-to-Roll processing and Micro LED Mfg technology

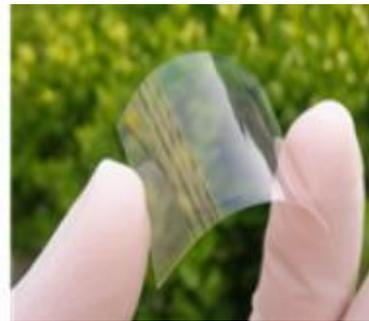
R2R Hybrid flexible device



- Vacuum metalizing equipment -

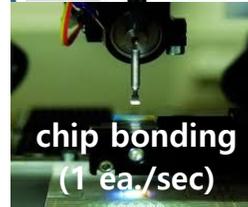
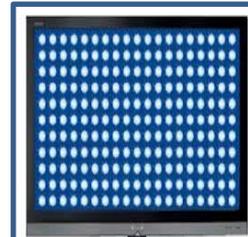


- Transparent electrode printing technology -



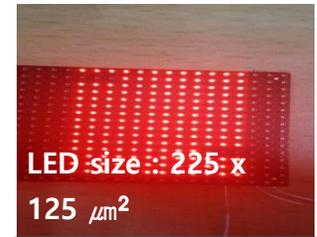
Micro LED Mfg Tech.

Current LED industry



chip bonding
(1 ea./sec)

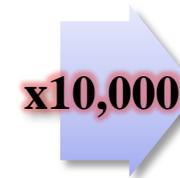
KIMM



LED size : 225 x
125 μm²



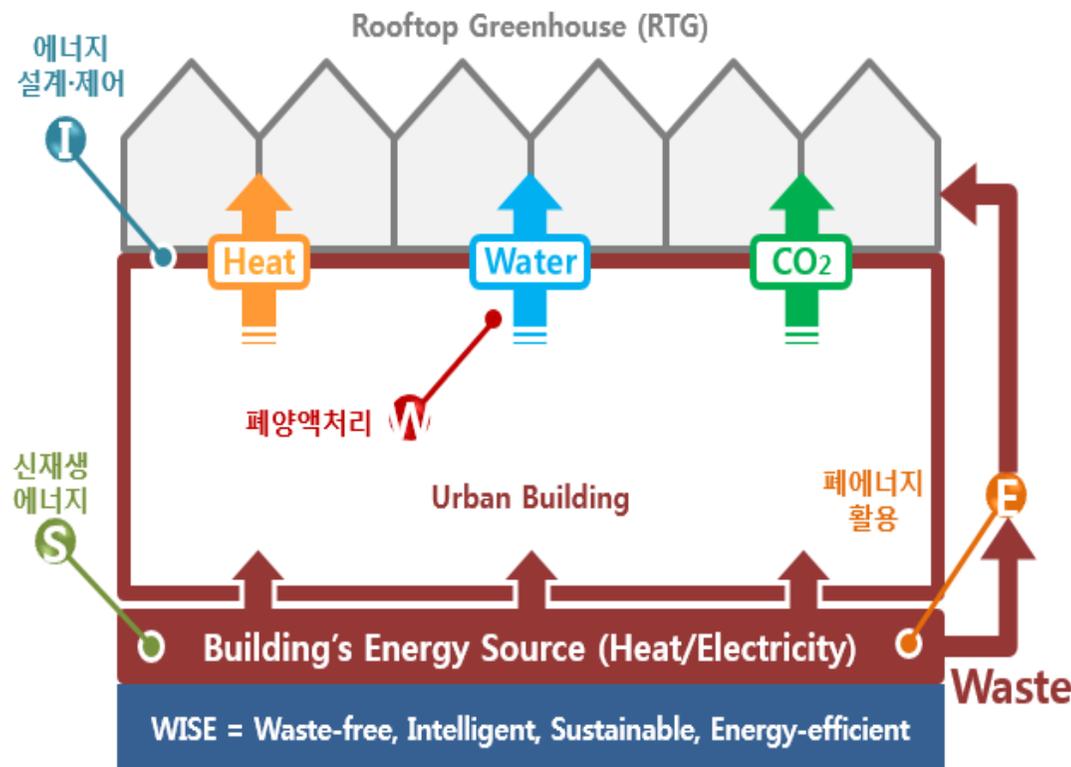
Roll stamp
based transfer
(10,000 ea./sec)



“Next generation display technology at Apple and Google”

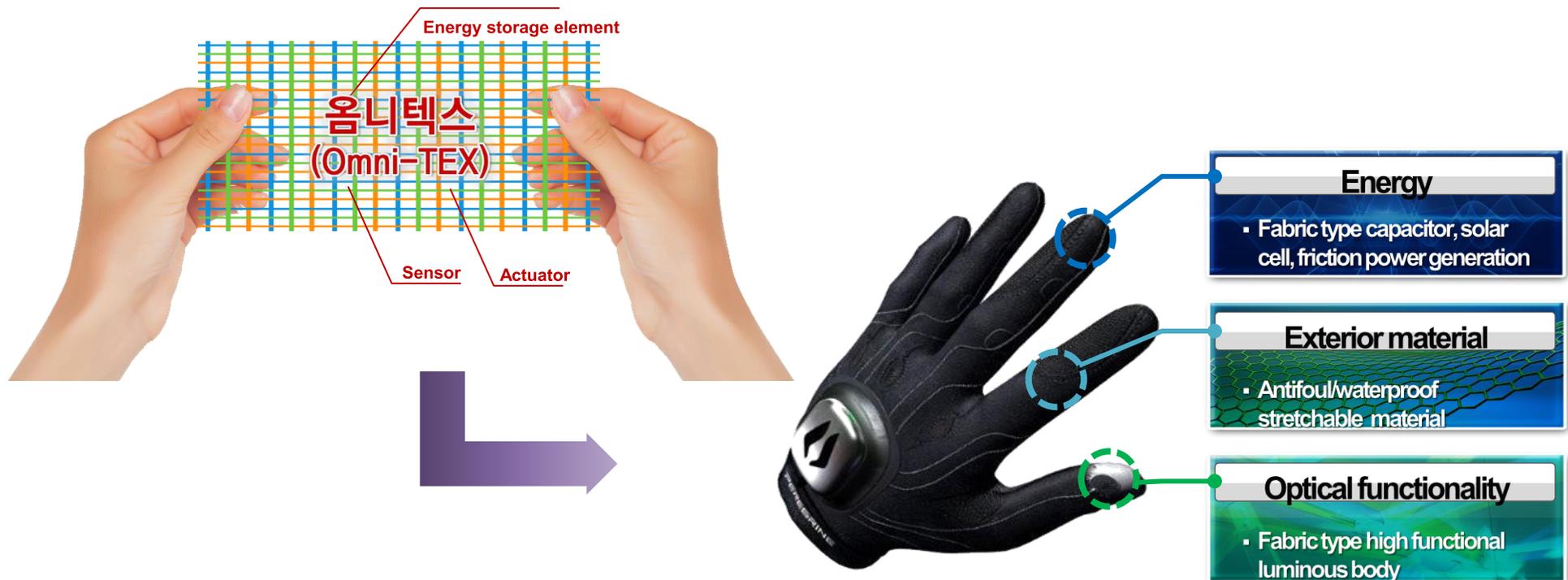
● Reduction of urban agriculture energy & utilization of building waste energy

- Urban agriculture : energy reduction + Urban agriculture expansion
- Building energy : energy reduction + Distributed power generation expansion



● Next generation nano-micro element platform development

- Breakthrough of textile fabrication technology through fabric type stretchable nano-micro process
- Core material & process technology applied to smart wearable, advanced sensors, immersive actuation interface





*INNOVATION ENGINE
FOR TOMORROW*

감사합니다 !

